



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4887-041L07
Job Sheet 180445



Part No: D4887-041L07

Job Qty: 1 ea

Part Name: Dome Light Air Vent Assembly, Light Gray



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev. A New Issue 13/09/11 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	1 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Small Fab-3	0.89	0.89	JUL 26 2018
100	Small Fab	1 pcs	7/13/18	7/13/18	0.00	0.52	Small Fab-8			
110	Small Fab	1 pcs	7/13/18	7/13/18	0.00	0.52	Small Fab-8			
120	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC6			
130	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-2			JUL 26 2018
140	QC21-SA	1 Ea	7/13/18	7/13/18	0.00	0.00	QC21			JUL 26 2018

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4887-041 1) Install air vents 2) Install lights 3) Install rheostats 4) Install wiring harness

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4886-1	Air Vent	2 Ea (2 ea)	90-Start up Operation	F12021-1X1 F15808 3X1
D4887-1L07	Dome Light Housing, Light Gray	1 Ea (1 ea)	90-Start up Operation	F119536
D4897-043	Dome Light Wiring	1 Ea (1 ea)	90-Start up Operation	F158514
D4898-1	Screw, Stainless Steel	12 Ea (12 ea)	90-Start up Operation	153039
D4906-1	Knob	2 Ea (2 ea)	90-Start up Operation	151309
MS21042L06	Nut	12 Ea (12 ea)	90-Start up Operation	1540834
NAS1149F0663P	Washer	6 Ea (6 ea)	90-Start up Operation	15057477
NAS1149FN632P	Washer	12 Ea (12 ea)	90-Start up Operation	15137311

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4886-1	2	13	0
	D4887-1L07	1	1	0
	D4897-043	1	4	0
	D4898-1	12	133	0
	D4906-1	2	12	0
	MS21042L06	12	102	0
	NAS1149F0663P	6	873	0
	NAS1149FN632P	12	271	0

4675

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS		Completed By					
Part No. _____		☐ Rework ☐ Scrap ☐ Use-as-is		☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab		☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite		☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier		☐ Engineering ☐ Quality ☐ Other	
NCR No. _____		☐ Disposition		☐ QTY Effective : _____		☐ Disposition		☐ MRB (QS1042) Approval		☐ Lead hand / Supervisor Approval Verification	
Date : _____										☐ QC / QA Coordinator Approval	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com											
Container No: S096463 											
Part: D4887 - 041L07 Job No: 180445 Serial No/Batch: S096463 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's											
Date: 07/26/18											
Root Cause											
Environment											
Design											
Doc/Data											
Equip/Tooling											
Handling/Pre											
Material											
Internal Transport											
Tribal Knowledge											
LOA											
Substation											
Past Expiry Date											
Misidentified											
Offset/Setup											
Supplier											
Training											
Use for Testing											
Poor Information											
Rushing											
Product Improvement											
Process Improvement											
Manufacturing Process											
Past Due											
OTHER :											
FAULT CATEGORY											
Temperature/Cure											
Set-up											
BOM/Route											
Broken/Damage/Defect											
Inspection Incomplete/Unqualified											
Contamination											
Countersink											
Cut Too Short											
Instructions Incomplete/Unclear											
Drill Holes											
Power Loss/Surge											
Folio/Program											
Grain											
Weld											
Wrong Stock Pulled											
Out of Sequence											
Off-set											
Mislabeled											
Fit/Function											
Misaligned/off center											
Positioned Wrong											
Outside Dimensions											
Over/Under tolerance											
Part Incorrect											
Part Lost/Missing											
Part Moved											
Drawing											
Finish											
Misread											
Turning Sequence											

Part Specifications
Specifications could not be found.

Plex 7/6/18 9:19 AM dart.lacelle.linda